



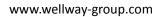
Carbon Steel Silica Sol Investment Casting Shifting York

Zhiye Mechanical As the professional manufacturer, we would like to provide you high quality Carbon Steel Silica Sol Investment Casting Shifting York. And we will offer you the best after-sale service and timely delivery.

Product Description

Hot Sale China Carbon Steel Silica Sol Investment Casting Shifting York Free Sample Manufacturers and Suppliers. Zhiye Mechanical is Carbon Steel Silica Sol Investment Casting Shifting York manufacturer and supplier in China.

Material:45# FOB Price:US\$0.5-\$9,999/piece MOQ:200 pieces/item Supply Capability:10,000 pieces/Month Sea Port:Ningbo Seaport Terms of Payment:T/T 30% in advance,balance 70% before shipment Technique:Silica Sol Investment Casting Gross Weight:0.565KG Application Area:Automobile Surface treatment:Anti-Rust Water Heat Treatment:Normalizing









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Production Process of Silica Sol Casting



Process	Silica sol Casting (Green Wax)
Mold	General Aluminum Mold & Steel Mold
Mold Material	Middle Temperature Wax
Mold Shell	Silica sol, Mullite Sand, Zircon Sand
Technology Characteristics	Suitable for producing small parts. Better precision. Better surface roughness. Can large extent reduce machining.
Tolerance Range	CT5 to CT6
Single Weight	0.01kgs to 30kgs
Surface Roughness	RA6.3
Casting Material Type	Carbon Steel, Alloy Steel, Stainless Steel, Ductile Iron.
Common Material Specification	GB, ASTM,SAE,AISI,DIN,BS,JIS,NF,EN,AAR,ISO
Product application field	Automobile, Engineering Machinery, Railway, Marine, Agricultural Machinery, Mining and other industrial fields
Advantages& disadvantages	Environmental protection, surface roughness is better than RA6.3, but the price is 1.0-2.0 yuan /KG higher than sodium silicate

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